



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7601

Job Sheet 176171



002622

Part No: 647.7601

Job Qty: 2 ea

Part Name: Lower Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/11/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV NC IPP REV:A NEW ISSUE 15-08-04 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/10/18	0.00	0.00	Start Up Stores/Pkg-1		APR 18 2018
110	Packaging	2 pcs		5/10/18	0.00	0.00	Packaging1-1		APR 19 2018
120	Small Fab	2 pcs		5/11/18	0.00	0.66	Small Fab-1		
130	QC	2 pcs		5/11/18	0.00	0.00	QC5		
140	Packaging	2 pcs		5/11/18	0.00	0.00	Packaging3-1		
150	QC21-SA	2 Ea		5/11/18	0.00	0.00	QC21		APR 24 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 5.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

DAS
21
9.80

APR 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.7611	Lower Deflector	2 Ea (1 ea)	90-Start up Operation	7161733
647.7612	Breakaway Tip	2 Ea (1 ea)	90-Start up Operation	7159550
MS20470AD6-14	Rivet	4 Ea (2 ea)	90-Start up Operation	7113284-2
				136643-4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.7611	2	2	0
	647.7612	2	2	0
	MS20470AD6-14	4	252	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 11:51 AM Dart.Gagnon.Michelle



Container No: S062627



Part: 647.7601

Job No: 176171

Serial No/Batch: S062627

Revision:

Inspector:

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Date: 04/19/18